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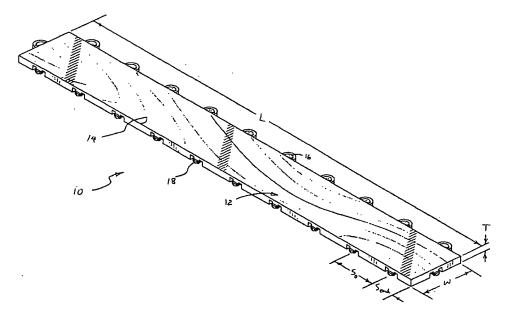
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(54) Title: INTERLOCKING FLOORBOARD TILE SYSTEM AND METHOD OF MANUFACTURE



(57) Abstract: An interlocking polymer floorboard tile (10) comprises an elongate rectangular plank having a length (L) that is at least four times its width (w). The elongate tile includes a top surface (12), a perimeter wall (26) and lattice-type support structure (28) supporting the top surface, and interlocking structure of loops (16) and pins (18) configured to mate and interlock with pins of adjacent similar tiles to form a floor covering resembling a natural wood plank floor. The top surface (12) may include a wood grain pattern imprinted thereon, to enhance the appearance of a natural wood plank.

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